



Matsui SI0302 Yama White 110 Silicone Ink

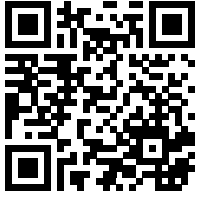
High Opacity White Silicone Ink for Premium Stretch Fabrics

- ✓ High-opacity white for dark performance fabrics
- ✓ Excellent stretch & rebound for compression & athletic wear
- ✓ Matte finish with smooth, soft feel
- ✓ Works as stand-alone white or underbase
- ✓ Superior wash durability
- ✓ Drop ships from Matsui — Gardena, CA

Directions for Use

- Stir ink thoroughly before mixing
- Add 10% Matsui Silicone Catalyst (90% ink : 10% catalyst)
- Mix until fully uniform
- Let rest 5–10 minutes to release air bubbles
- Print 1–2 strokes, flash ~220°F for 5–8 seconds if needed
- Cure 300–320°F for 1–2 minutes
- Ensure ink film exceeds 250°F internal temp
- Only mix what you can use within 4–6 hours

Spec	Value
Mesh	80–160 (31–63T)
Squeegee	70–80 durometer or triple-duro
Flash Temp	220°F (104°C) for 5–8 seconds
Cure Temp	300–320°F (150–160°C)
Ink Film Temp	>250°F (121°C)
Finish	Matte white
Fabric Types	Polyester, spandex, nylon blends
Pot Life	4–6 hours after mixing
Storage	65–77°F sealed
Shelf Life	12 months unopened



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