



## Matsui SI0331 Yama Super White Silicone Ink

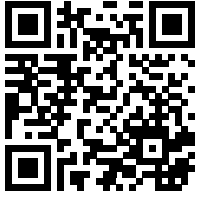
### Ultra High Opacity Silicone Ink for Performance Fabrics

- ✓ Ultra-high opacity bright white
- ✓ Exceptional stretch and recovery
- ✓ Strong wash durability and abrasion resistance
- ✓ Smooth matte finish for premium retail production
- ✓ Designed for polyester, nylon, spandex, and blends
- ✓ Drop ships from Matsui — Gardena, CA

#### Directions for Use

- Stir ink well before mixing
- Mix 90% ink with 10% Matsui Silicone Catalyst
- Blend thoroughly until smooth and uniform
- Let stand 5–10 minutes to release air bubbles
- Print 1–2 strokes; flash at ~220°F (104°C) for 5–8 seconds if needed
- Cure 300–320°F (150–160°C) for 1–2 minutes
- Ensure ink film exceeds 250°F internal temp
- Only mix the amount you will use within 4–6 hours

Spec	Value
Mesh	80–160 (31–63T)
Squeegee	70–80 durometer or triple-duro
Flash Temp	220°F (104°C) for 5–8 seconds
Cure Temp	300–320°F (150–160°C)
Ink Film Temp	>250°F (121°C) for full cure
Finish	Matte bright white
Fabric Types	Polyester, spandex, nylon blends
Pot Life	4–6 hours after mixing
Storage	65–77°F sealed
Shelf Life	12 months unopened



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