



Matsui SI0325 Yama Stop Black Silicone Ink

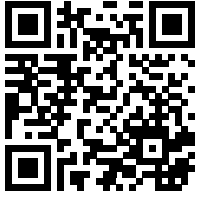
High-Opacity Matte Black Silicone Ink with Dye Blocker

- ✓ Deep matte black finish with high opacity
- ✓ Dye-blocking performance for polyester & sublimated garments
- ✓ Excellent stretch and recovery for athleticwear
- ✓ Smooth, soft hand feel for premium retail prints
- ✓ Ideal base layer for bright silicone colors
- ✓ Drop ships from Matsui — Gardena, CA

Directions for Use

- Stir ink thoroughly before mixing
- Add 10% Matsui Silicone Catalyst (90% ink : 10% catalyst)
- Mix until fully uniform
- Allow 5–10 minutes to release bubbles
- Print 1–2 strokes; flash at ~220°F for 5–8 sec if needed
- Cure 300–320°F for 1–2 minutes
- Ensure ink film temp exceeds 250°F for full cure
- Only mix what you can use within 4–6 hours

| Spec | Value |
|---------------|---|
| Mesh | 80–160 (31–63T) |
| Squeegee | 70–80 durometer or triple-duro |
| Flash Temp | 220°F (104°C) for 5–8 seconds |
| Cure Temp | 300–320°F (150–160°C) |
| Ink Film Temp | >250°F (121°C) |
| Finish | Deep matte black |
| Special Use | Dye blocking on polyester & sublimated garments |
| Pot Life | 4–6 hours after mixing |
| Storage | 65–77°F sealed |
| Shelf Life | 12 months unopened |



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