



Matsui SI0322 Yama Silver Shimmer Silicone Ink

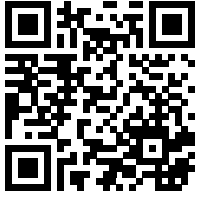
Premium Metallic Silver Silicone Ink for Performance Apparel

- ✓ Brilliant metallic silver shimmer finish
- ✓ High stretch & flexibility for athletic garments
- ✓ Smooth glossy metallic surface
- ✓ Works on polyester, nylon, and spandex blends
- ✓ Compatible with Yama Silicone Pigments
- ✓ Drop ships from Matsui — Gardena, CA

Directions for Use

- Stir ink thoroughly before mixing
- Mix 90% ink + 10% Matsui Silicone Catalyst
- Rest 5–10 minutes to release bubbles
- Print 1–2 strokes; flash at ~220°F for 5–8 seconds if needed
- Cure 300–320°F for 1–2 minutes
- Ensure ink film temp exceeds 250°F for full cure
- Only mix what will be used within 4–6 hours
- Stir periodically to keep metallic flakes suspended

Spec	Value
Mesh	80–140 (31–55T)
Squeegee	70–80 durometer or triple-duro
Flash Temp	220°F (104°C) for 5–8 seconds
Cure Temp	300–320°F (150–160°C)
Ink Film Temp	>250°F (121°C)
Effect	Metallic silver shimmer
Tint Ratio	≤5% Yama pigments optional
Pot Life	4–6 hours after mixing
Storage	65–77°F sealed
Shelf Life	12 months unopened



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