



Matsui SI0325 Yama Off-White Silicone Ink

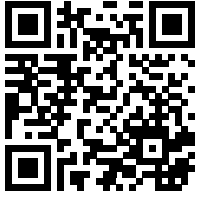
Soft Matte Off-White Silicone Ink for Premium Apparel

- ✓ Soft matte off-white tone for premium prints
- ✓ Excellent stretch for athletic & performance fabrics
- ✓ Smooth retail finish ideal for tonal and vintage looks
- ✓ Strong adhesion & wash durability
- ✓ Compatible with polyester, nylon, spandex blends
- ✓ Drop ships from Matsui — Gardena, CA

Directions for Use

- Stir ink thoroughly before mixing
- Add 10% Matsui Silicone Catalyst (90% ink : 10% catalyst)
- Mix until smooth and uniform
- Rest 5–10 minutes to release bubbles
- Print 1–2 strokes; flash ~220°F (5–8 sec) if needed
- Cure 300–320°F for 1–2 minutes
- Ensure ink film exceeds 250°F internal temp
- Only mix what you will use within 4–6 hours

Spec	Value
Mesh	80–160 (31–63T)
Squeegee	70–80 durometer or triple-duro
Flash Temp	220°F (104°C) for 5–8 seconds
Cure Temp	300–320°F (150–160°C)
Ink Film Temp	>250°F (121°C)
Finish	Soft matte off-white
Fabric Types	Polyester, nylon, spandex blends
Pot Life	4–6 hours after mixing
Storage	65–77°F sealed
Shelf Life	12 months unopened



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