



Matsui SI0329 Yama High Gloss Silicone Ink

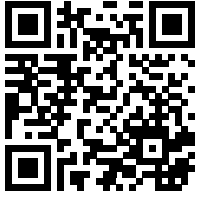
Premium Wet-Look Gloss Silicone Top Coat

- ✓ Ultra high-gloss wet-look finish
- ✓ Superior clarity & smooth surface
- ✓ Excellent stretch & wash durability
- ✓ Ideal final coat for raised silicone prints
- ✓ Works on polyester, nylon, spandex blends
- ✓ Drop ships from Matsui — Gardena, CA

Directions for Use

- Mix 90% gloss base + 10% catalyst
- Do not add pigments (clear gloss top coat)
- Rest 5–10 minutes to release bubbles
- Use 60–160 mesh depending on gloss build
- Print 1–2 smooth strokes
- Light flash at 220°F for 5–8 seconds if layering
- Cure at 300–320°F for 1–2 minutes
- Ensure ink film reaches 250°F internally
- Only mix what can be used in 4–6 hours
- Avoid overflashing to maintain gloss

Spec	Value
Mesh	60–160 (24–63T)
Use	Gloss top-coat over silicone ink
Squeegee	70–80 durometer or triple- fl uro
Flash Temp	220°F (104°C) for 5–8 sec
Cure Temp	300–320°F (150–160°C)
Ink Film Temp	>250°F (121°C)
Pigment Load	None (clear gloss)
Pot Life	4–6 hours after mixing
Storage	65–77°F sealed
Shelf Life	12 months unopened



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