



Matsui SI0330 Yama HD Silicone Ink

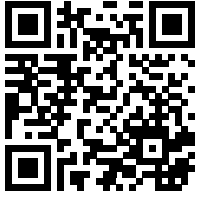
High-Density Silicone Ink for Premium Raised Prints

- ✓ High-density raised silicone effect
- ✓ Exceptional stretch & rebound
- ✓ Crisp, sharp edges & tactile finish
- ✓ Ideal for athleticwear & streetwear logos
- ✓ Can be tinted with Yama Silicone Pigments
- ✓ Drop ships from Matsui — Gardena, CA

Directions for Use

- Mix 90% ink base + 10% catalyst
- Optional: Add up to 10% Yama pigments
- Rest 5–10 minutes to release air bubbles
- Use 30–80 mesh for height
- Print multiple strokes / print-flash-print
- Flash at 220°F for 5–8 seconds
- Cure at 300–320°F for 1–2 minutes
- Ensure ink film exceeds 250°F internally
- Only mix what will be used in 4–6 hours
- Avoid excessive flashing — reduces height

Spec	Value
Mesh	30–80 (12–32T)
Stencil	Thick stencil for HD build
Squeegee	60–70 durometer or triple-duro
Flash Temp	220°F (104°C) for 5–8 sec
Cure Temp	300–320°F (150–160°C)
Ink Film Temp	>250°F (121°C)
Pigment Load	Up to 10%
Pot Life	4–6 hours after mixing
Storage	65–77°F sealed
Shelf Life	12 months unopened



Scan to Buy Now

Distributed by River City Supply

www.screenprintsupplies.com