



Matsui SI0354 Yama Emboss Base Silicone Ink

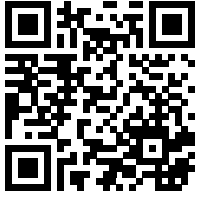
Raised 3D Emboss Silicone Ink for High-End Apparel

- ✓ Creates raised, embossed 3D silicone textures
- ✓ Excellent stretch and recovery
- ✓ Soft sculpted finish for premium retail prints
- ✓ Works on polyester, nylon, spandex blends
- ✓ Compatible with Matsui Yama Pigments
- ✓ Drop ships from Matsui — Gardena, CA

Directions for Use

- Stir base thoroughly before use
- Mix 90% base + 10% Matsui Silicone Catalyst
- Optional: Add 0–10% Yama pigments for color
- Let rest 5–10 minutes to release bubbles
- Print 2–3 passes for raised effect
- Flash ~220°F for 5–8 seconds between layers if stacking
- Cure 300–320°F for 1–2 minutes
- Ensure ink film temp exceeds 250°F
- Only mix what you will use within 4–6 hours

Spec	Value
Mesh	60–110 (24–43T) for maximum height
Squeegee	60–70 durometer or triple-duro
Flash Temp	220°F (104°C) for 5–8 seconds
Cure Temp	300–320°F (150–160°C)
Ink Film Temp	>250°F (121°C)
Effect	Raised / Emboss / 3D texture
Pigment Load	0–10%
Pot Life	4–6 hours after mixing
Storage	65–77°F sealed
Shelf Life	12 months unopened



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