

VersiFlex™

HEAT PRESS SETTINGS

This press guide provides our recommended time, temperature, and pressure settings for pressing with our VersiFlex Decorating System. The following chart should serve only as a starting place. Producing high-quality products requires several variables including but not limited to: suitable substrates and substrate quality, a calibrated heat press, smart color management, following manufacturer guidelines, testing and practice. If you are having difficulty or the substrate is not listed below, contact your dealer or the substrate manufacturer for their specific recommendations.

Blank	Paper	Time	Temp F	Temp C	Pressure	Tips/Comments
Cotton	VersiFlex Light	30s	375	191	Very High (45PSI)	If final product has rough areas or non-transferred areas, increase pressure. If this does not work, adjust by increasing your time and temperature
Fabric Blends	VersiFlex Light	30s	375	191	Very High (45PSI)	
Organza	VersiFlex Light	30s	375	191	Very High (45PSI)	
Tulle	VersiFlex Light	30s	375	191	Very High (45PSI)	
Nylon	VersiFlex Light	30s	375	191	Very High (45PSI)	
Chiffon	VersiFlex Light	30s	375	191	Very High (45PSI)	
Velvet	VersiFlex Light	30s	375	191	Very High (45PSI)	
Spandex	VersiFlex Light	30s	375	191	Very High (45PSI)	
Modal	VersiFlex Light	30s	375	191	Very High (45PSI)	
Suede	VersiFlex Light	30s	375	191	Very High (45PSI)	
Uncoated Wood	VersiFlex Light	30s	375	191	Medium (20-35PSI)	
Uncoated Stone	VersiFlex Light	30s	400	204	High (35-40PSI)	
Unglazed Ceramic	VersiFlex Light	30s	375	191	Medium (20-35PSI)	
Uncoated Tumbler	Sublimation HTV	15s	311	155	Medium (20-35PSI)	Cure in open press for one minute before cutting.
Leather Notebook	Sublimation HTV	15s	311	155	Medium (20-35PSI)	
Fabric	Sublimation HTV	15s	311	155	Medium (20-35PSI)	
Chromaluxe	Sublimation Paper	60s	400	204	High (35-40PSI)	
Polyester	Sublimation Paper	60s	375	191	High (35-40PSI)	
Ceramic Mug	Sublimation Paper	180-240s	400	204	High (35-40PSI)	
Unisub Products	Sublimation Paper	45-60s	375-400	191-204	High (35-40PSI)	
Vegan Leather	Sublimation Paper	45-60s	375-400	191-204	High (35-40PSI)	
Linen/Canvas	Sublimation Paper	45-60s	375-400	191-204	High (35-40PSI)	
Waffle Towel	Sublimation Paper	45-60s	375-400	191-204	High (35-40PSI)	