



Matsui Silicone Ink – Yama Reducer (SI0332)

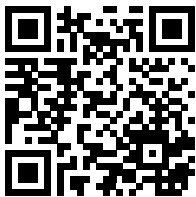
Viscosity & Flow Modifier for Yama Silicone Ink System

- ✓ Improves flow and reduces ink viscosity
- ✓ Maintains stretch, opacity, and durability
- ✓ Helps with fine detail & high mesh screens
- ✓ Ideal for athleticwear, leggings, swimwear, & active fabrics
- ✓ Ships direct from Matsui – Gardena, CA

Usage Instructions

- Stir ink thoroughly before adding reducer
- Add 1%–5% by weight (up to 10% max)
- Mix until smooth and uniform
- Allow 5–10 minutes to release air bubbles
- Do not over-thin — may affect opacity & edge definition

Recommended Add	1%–5% (max 10%)
Mesh	80–160 (31–63T)
Cure Temp	300–320°F (150–160°C)
Flash	~220°F for 5–8 seconds
Ink Film Target	> 250°F (121°C)
Storage	65–77°F sealed
Shelf Life	12 months unopened



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